## **CLAIMS**

## We claim:

- 1. A catalyst comprising:
- a metal oxide support;
  a coating comprising zinc on the metal oxide support; and
  palladium in contact with said coating;

wherein the catalyst is possesses a volumetric productivity of at least 10,000 ml  $H_2$ / ml catalyst hr.

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- 2. A method of alcohol steam reforming comprising passing water and an alcohol in contact with the catalyst of claim 1 under conditions sufficient to obtain a volumetric productivity of at least  $10,000 \text{ ml H}_2/\text{ ml}$  catalyst hr.
- 15 3. The method of claim 2 wherein the alcohol is methanol.
  - 4. The method of claim 3 wherein the water and alcohol are contacted with the catalyst at a temperature in the range of 250 to 320 °C.
- 20 5. A method of making a catalyst, comprising the steps of: providing a solid metal oxide support; adding a solution comprising dissolved zinc to the solid metal oxide support; adding a base to increase pH; and subsequent to at least a portion of the step of adding a base, depositing a metal selected from the group consisting of Pd.
  - 6. A catalyst made by the method of claim 5.

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